



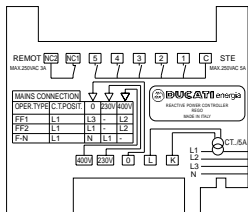
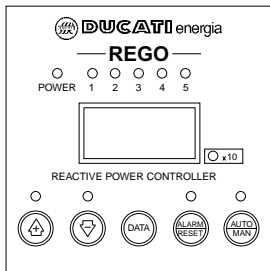
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## REGO

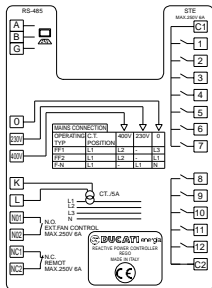
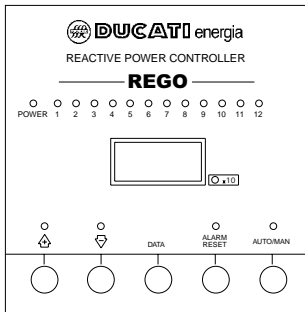


User's Manual

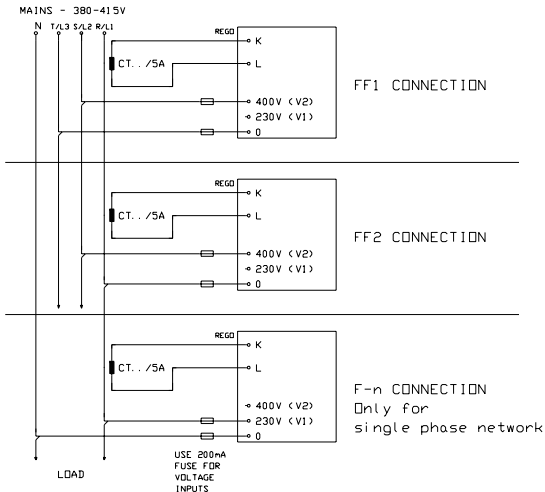
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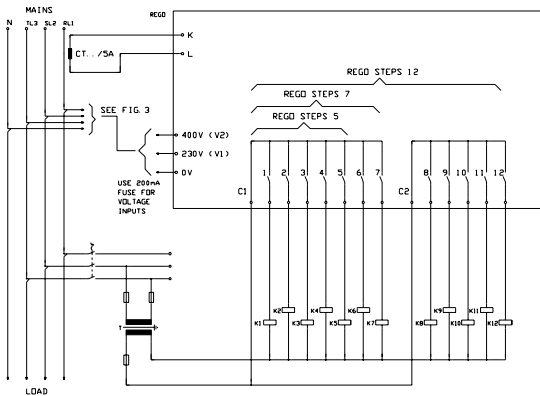
**FIG. 1 – Front and rear panel of REGO**



**FIG. 2 – Front and rear panel of REGO 7/12**



**FIG. 3 - Mains connection**



**FIG. 4 – Electrical Connections**



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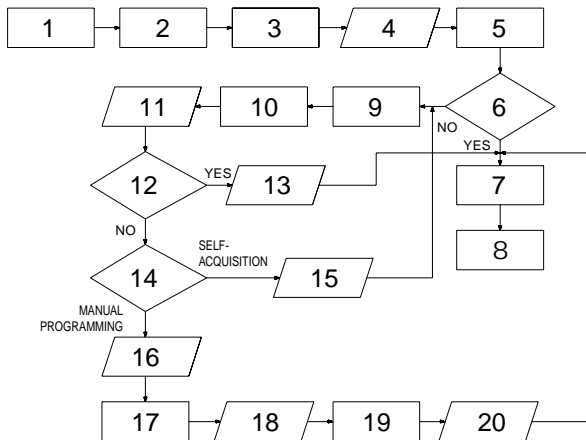
English

**REGO**

**Instruction Manual  
Automatic Reactive Power Controller**

**Revision 0 - Firmware 4.01; March 2004**

# 1) SIMPLIFIED DIAGRAM RELATIVE TO FIRST POWERING UP



1. POWER THE CONTROLLER
2. DISPLAY ALTERNATELY SHOWS “**IL**” AND “- - -”
3. ENTER “IL” PARAMETER MAINS C.T. RATIO (e.g. w/ C.T. 200/5 enter 40)
4. “+” AND “-” TO CHANGE THE PARAMETER AND “**DATA**” KEY TO CONFIRM
5. “**FAS**” DISPLAYED IN TURN WITH “**0**” OR “**1**”
6. IS THE CONTROLLER INSTALLED ON A DUCATI ENERGIA POWER FACTOR CORRECTION SYSTEM?
7. DISPLAY ALTERNATELY SHOWS “**COS**” AND THE SYSTEM POWER FACTOR
8. **STEPS SWITCHED IN AND OUT OF SERVICE TO ACHIEVE DESIRED POWER FACTOR**
9. STEPS SWITCHED IN AND OUT THREE TIMES (AUTO-ACQUISITION)
10. DISPLAY ALTERNATELY SHOWS “**C1**” AND THE VALUE MEASURED FOR THE FIRST BANK
11. PRESS “**DATA**” KEY TO DISPLAY VALUE OF SUBSEQUENT BANKS
12. ARE THE MEASURED POWERS CORRECT?
13. PRESS THE “**DATA**” KEY THREE TIMES TO EXIT
14. START A NEW SELF-ACQUISITION OR CARRY OUT A MANUAL PROGRAMMING
15. TO LAUNCH A NEW AUTO-ACQUISITION PROCEDURE PRESS “**ALARM/RESET**” + “+”
16. FOR MANUAL PROGRAMMING PRESS “**ALARM/RESET**” + “-”
17. DISPLAY SHOWS “**Pro**” PRESS “+” OR “-” TO SET THE DESIRED PROGRAM (SEE TABLE 1 - PAGE 72)
18. PRESS THE “**DATA**” KEY
19. DISPLAY SHOWS “**PPC**” PRESS “+” OR “-” TO SET THE VALUE OF THE FIRST BANK
20. PRESS THE “**DATA**” KEY



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## 2) SAFETY

**This automatic power factor correction controller was manufactured and tested in conformity with current standards and left the factory in perfect conditions of technical safety.**

**In order to maintain these conditions and ensure safe operation, the user must abide by the instructions provided herein.**

### **WARNING**



**This device must be installed by qualified personnel in accordance with the equipment regulations currently in force in order to prevent injury or damage to persons or property.**

**Maintenance or repair work must be managed solely by authorized personnel.**

**Before undergoing any maintenance or repairs, the device must be disconnected from all power sources.**

**DUCATI ENERGIA s.p.a. disclaims all liability for any injury or damage caused to persons or property as a result of improper use of its products.**

**In view of the continuous evolution of our technology, we reserve the right to change the specifications contained herein without notice. The catalogue descriptions and data shall thus have no contractual validity.**

### 3) GENERAL DESCRIPTION

The REGO reactive power controller is designed to control and regulate capacitor banks. It operates on the basis of microprocessor technology, which provides accurate, reliable power factor measurements.

The power factor is controlled by switching capacitor banks according to the reactive power requirements of the load: if more than one step is needed in order to reach the  $\cos\phi$  required, REGO activates all the steps necessary with a delay between one and the other equal to the set time "T2". The number of switching operations is thereby reduced and where the capacitor banks have an equal value, they will be used in a homogeneous manner.

The controller features both automatic and manual operating modes. In addition, the powers associated with the steps can be automatically acquired thanks to the "AutoAcquisition" function. At the end of this procedure, moreover, the controller also automatically selects the most appropriate switching sequence. Alternatively a user program, chosen among the numerous available options, can be manually set. Thanks to this function the controller will be able to intervene and correct the system PF more quickly: in fact, on the basis of real-time power measurements and the known powers associated with individual steps, it can calculate how much reactive power is needed to bring the  $\cos\phi$  to the desired value and switch on all the necessary steps together (with just a settable delay "T2" between one and the next), as noted previously.

The 7- or 12-step model also features an Rs485 serial interface with standard "DUCATI" communication protocol which enables the user to connect the device to a network of instruments and read the measured data remotely from a connected PC.

REGO also offers other useful functions, such as panelboard temperature measurements for controlling an external cooling fan (in the 7- or 12-step model), a series of protections and associated alarms to safeguard the capacitor banks and guarantee efficient system performance, the possibility of counting the number of switching operations of a certain step to prevent possible downtimes due to failures and thereby increase the system's reliability, and other functions as well.

**NOTE:** The front panel of REGO features a series of keys for accessing functions and programming; some functions are activated by pressing a **combination of 2 keys**: in this manual, when mention is made of a two-key combination (e.g. **AUTO/MAN + ▲**), it means that the user must press the first key and, **without releasing it**, then press the second one. (In fact the combination **AUTO/MAN + ▲** activates a different function from the combination **▲ + AUTO/MAN**.)

#### 4) HOW IT WORKS

The measured current from the mains C.T. is filtered and compared with the required power factor and the insensitivity zone: if the conditions set by the user thus require, the ▲ (or ▼) LED will light up and all the banks necessary in order to reach the set power factor will be switched into service in as little time as possible (compatibly with the capacitor discharge time T1).

The controller automatically adjusts to the direction of circulation of the current drawn from the C.T.

If the current to the C.T. secondary winding falls below 200mA, the controller will disconnect all the banks and the display will show “COS” in turn with flashing “.-.-.”.

It will go into standby until a current exceeding that value is restored.

## 5) MAINS CONNECTION

The REGO reactive power controller may be connected to the mains according to three different configurations (see diagram in **Fig. 3 - Page 3**).

“**FF1**” In this configuration (default) the C.T./5A is positioned on phase R(L1) and the reference voltage is drawn from the line voltage between phases S(L2) and T(L3). This is the classic varmetric connection. **This is the type of connection utilized in DUCATI ENERGIA automatic power factor correction systems.**

“**FF2**” In this configuration the C.T./5A is on phase R(L1) whereas the reference voltage is the line voltage between phase R(L1) itself and phase S(L2).

**Warning:** if the cyclical direction of the power supply phases is not known, configuration FF2 may give rise to an error in the power factor measurement.

“**F-n**” In this configuration the C.T./5A is on phase R(L1) whereas the reference voltage is the phase-neutral between phase R(L1) itself and the neutral N. Use this configuration **only for single-phase networks.**

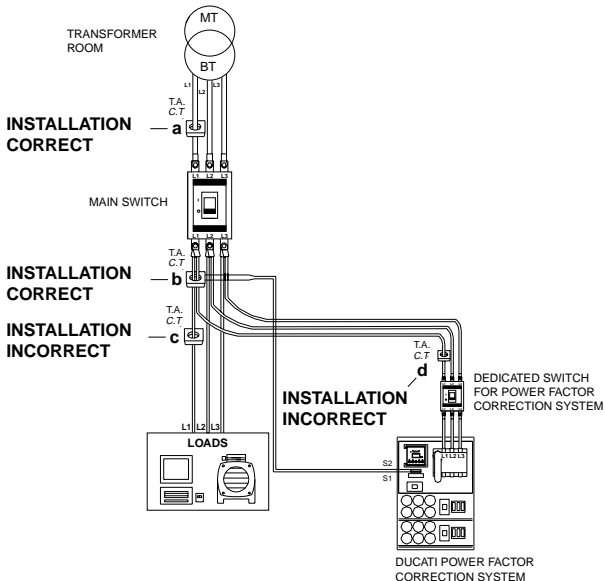
## 6) INSTRUCTIONS FOR INSTALLING THE C.T.

The C.T. must have a value:

- at the primary winding: equal to or relatively higher than the maximum current absorbed by the load downstream from the C.T. itself.
- at the secondary winding: 5A.

### VERY IMPORTANT:

- The C.T. **must be connected** both upstream from the power factor correction system and upstream from the load (See **Fig.5** positions **a** and **b**).
- The C.T. **must never be directly connected** on the load power supply line (See **Fig.5** position **c**) or directly on the power factor correction line (See **Fig.5** position **d**).
- **In the FF1 connection configuration** the C.T. must be connected to the phase not used for the voltmetric supply to the controller. If the controller is installed on a DUCATI ENERGIA power factor correction system the C.T. phase **must be** L1/R; see **Fig.5** position **a** and **b**).



**FIG.5 – Positioning of C.T.**



## 7) POWERING UP FOR THE FIRST TIME

The REGO regulator behaves differently the first time it is started up since it will need the **IL** parameter (mains C.T. ratio) to be set in order to work; the regulator **cannot be started up** without setting this parameter. On subsequent occasions it will utilize the previously programmed parameter, unless the user wishes to change it.

As soon as the controller is switched on, **8.8.8.** will appear on the display for a few seconds and all the LEDs will light up to enable their efficiency to be checked.

- 7.1 **The first time the controller is powered** the display will show “**IL**” in turn with flashing “- - -” and remain in this situation until the mains CT ratio is set;



press the ▲ or ▼ key to change the parameter and the **DATA** key to confirm.

**SETTING THE IL PARAMETER:** for example, if the user has a C.T. with a ratio of 200/5, the parameter to set must be IL= 40 (mains CT ratio);

Other examples: CT 300/5 IL=60; CT 350/5 IL=70; CT 400/5 IL=80.

- 7.2 Subsequently the controller will alternately display “**FAS**” and “**0**” or “**1**”;



at this stage the system will read and display the direction of the incoming current from the C.T. (0 = direct / 1= inverted). It is only an indication.

**NOTE:** if the incoming current is insufficient (less than 200mA), REGO cannot determine its direction and will **stand by** in this status until current is supplied.

**If the controller is installed on a DUCATI ENERGIA automatic power factor correction system** (pre-programmed controller), no type of setting will be required and the controller will be ready for perfect operation: it will alternately display “**COS**” and the power factor of the system.

Ex.

Two digital displays side-by-side. The left display shows the text 'COS' in a segmented font. The right display shows the numerical value '0.95' in a segmented font.

**7.3 If the controller is not installed on a DUCATI ENERGIA automatic power factor correction unit** (virgin controller), after displaying the “**FAS**” parameter it will automatically launch the automatic procedure for acquiring the powers of the single capacitor steps. The capacitor steps will be switched on and measured in sequence a total of three times each. At the end of this procedure the controller will alternately display “**C1**” and the measured power value of the first step; the power of the next step can be displayed by pressing the **DATA** key.

Ex.

Two digital displays side-by-side. The left display shows the text 'C1' in a segmented font. The right display shows the numerical value '50.0' in a segmented font.

**If the power measurements are incorrect**, from the same menu the user can press:

- **ALARM/RESET** + ▲ to launch a new autoacquisition procedure
- **ALARM/RESET** + ▼ to enter the manual programming mode (see chap.10.8 - Page 68)

**NOTE: FOR A CORRECT WORKING OF THE CONTROLLER, CHECK THAT POWERS MEASURED BY THE CONTROLLER ARE CORRECT.**

If the **power measurements are correct**, the user can press the **DATA** key for three seconds to exit this menu and the controller will start to work automatically, displaying the letters “**COS**” in turn with the system power factor.

Ex.

## 8) SUBSEQUENT STARTUPS

As soon as the controller is switched on, **8.8.8.** will appear on the display for a few seconds and all the LEDs will light up to enable their efficiency to be checked.

Subsequently the controller will alternately display “**FAS**” and “**0**” or “**1**”;

Ex.

at this stage the system will read and display the direction of the incoming current from the C.T. (0 = direct / 1= inverted). It is only an indication.

**NOTE:** if the incoming current is insufficient (less than 200mA), REGO cannot determine its direction and will **stand by** in this status until current is supplied.

At this point, the controller no longer requires any type of setting and will be ready for perfect operation: it will alternately display “COS” and the system power factor.

Ex.



## 9) TESTING CONTROLLER PERFORMANCE

**To immediately check whether the controller is working efficiently, the user should keep in mind that:**

- When the load is started, the controller should turn on the ▲ LED and switch the capacitor steps into service.
- If the load is reduced or removed, the controller should turn on the ▼ LED and disconnect capacitor steps accordingly.
- When the ▲ and ▼ LEDs are off, the controller should display a  $\cos\phi$  close to the one set (see chap.10.2 - Page 66).
- As the inductive  $\cos\phi$  increases up to 1, the current circulating upstream from the power factor correction decreases, whereas it increases with the capacitive  $\cos\phi$ .

## 10) SETUP PARAMETERS

**N.B.:** If the controller is installed on a DUCATI ENERGIA automatic power factor correction system **we advise the user not to change** any setup parameters with the exception of **COS** and **IL**.

To enter the setup menu press ▲ + ▼. The display will show the following parameters:

10.1 “Fr” = Mains frequency.

The “Fr” parameter is displayed in turn with the measured value.  
It is only an indication.



Press **DATA** to go on to the next parameter

10.2 “COS” = Power factor desired in the system.

The “COS” parameter is displayed in turn with the default value “0.95”.  
The value can be changed using the ▲ or ▼ key.



Press **DATA** to go on to the next parameter

10.3 “UFF” = Mains voltage

The “UFF” parameter is displayed in turn with the default value “400”.

The value can be changed using the ▲ or ▼ key (possible values 400 or 230).



**N.B.:** If the controller is powered by an auxiliary transformer, the **UFF** parameter should be set at the rated primary voltage of the auxiliary transformer (range 100..700). To change this parameter, press:

**ALARM/RESET + ▲** to increase the value.

**ALARM/RESET + ▼** to decrease the value.

**DO NOT CHANGE THIS PARAMETER IF THE CONTROLLER IS INSTALLED ON A DUCATI ENERGIA POWER FACTOR CORRECTION SYSTEM.**

Press **DATA** to go on to the next parameter

10.4 “**IL**” = Mains C.T. ratio.

The “**IL**” parameter is displayed in turn with the value previously set by the user.

The value can be changed using the ▲ or ▼ key.

Setting examples:

C.T. 300/5 **IL**=60; C.T. 350/5 **IL**=70; C.T. 400/5 **IL**=80

Ex.

Press **DATA** to go on to the next parameter

10.5 “**CO**n” = Type of connection of controller to mains.

“**CO**n” is displayed in turn with the default value “**FF1**”.

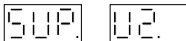
The user can change this parameter using the ▲ or ▼ key (possible settings: FF1, FF2, F-n - see chap 5 - Page 59).

**DO NOT CHANGE THIS PARAMETER IF THE CONTROLLER IS INSTALLED ON A DUCATI ENERGIA POWER FACTOR CORRECTION SYSTEM.**

Press **DATA** to go on to the next parameter

10.6 “**SUP**” = Setting of terminal used to power the controller.

“**SUP**” is displayed in turn with the default value “**U2**”.



The user can change this parameter using the ▲ or ▼ key (possible settings: **U1/230V**, **U2/400V**).

**DO NOT CHANGE THIS PARAMETER IF THE CONTROLLER IS INSTALLED ON A DUCATI ENERGIA POWER FACTOR CORRECTION SYSTEM.**

Press **DATA** to go on to the next parameter

10.7 “**FAS**” = Activation or deactivation of automatic adjustment of mains C.T. direction.

“**FAS**” is displayed in turn with the default value “**0n**” (auto-adjustment enabled).



The parameter can be changed using the ▲ or ▼ key (possible settings: **0n**/auto-adjustment, **blo**/C.T. direction fixed).

**DO NOT CHANGE THIS PARAMETER IF THE CONTROLLER IS INSTALLED ON A DUCATI ENERGIA POWER FACTOR CORRECTION SYSTEM.**

10.8 “**ACq**” = Menu for launching the procedure for acquiring the power of single steps and setting their switching logic.

“**ACq**” is displayed in turn with the default value “**no**”.

The parameter can be changed using the ▲ or ▼ key and confirming by pressing **DATA**; the possible settings are:

**no** = no acquisition procedure will be carried out.



**Aut** = a new automatic acquisition procedure will be carried out.



The capacitor steps will be switched on and measured in sequence a total of three times each. At the end of this procedure the controller will alternately display “**C1**” and the measured power value of the first step; the power of the next step can be displayed by pressing the **DATA** key.

Press **DATA** for three seconds to go on to the next parameter.

**Pr** = the switching logic and power of the single steps is manually set.



When the letters “**Pro**” appear, select the desired program (see **Table 1 - Page 72**) using the ▲ or ▼ key and press **DATA** to confirm.



Thereafter, when the letters “**PFC**” appear, set the value in kVAR of the first power factor correction capacitor bank (always connected to output terminal “**1**”), again using the ▲ or ▼ key;



Example: if you have an automatic 100kVAR system with power



steps of 10-10-20-20-40 the parameters should be set as follows:

**Pro** = 26 (see Table 1 - Page 72)

**PFC** = 10.

Press **DATA** to confirm and go on to the next parameter.

## SWITCHING LOGICS

The controller can adopt one of three logics to switch the capacitor banks in and out of service in order to achieve and maintain the set  $\cos\phi$ , i.e.:

### LINEAR LOGIC

This logic is identified by the code 1:1:1 and presupposes the condition that all capacitor banks have equal powers. Given a situation such as the one illustrated in the table,

Bank No.	1	2	3	4	5	6
Status	OFF	ON	ON	ON	OFF	OFF

the controller will switch on bank no. 5 if a bank needs to be switched into service and switch off bank no. 2 if one needs to be switched off. This will ensure that all the banks will work and as a result component wear will be evenly distributed among them.

### GEOMETRIC LOGIC

It is identified by the code 1:2:4 and presupposes the condition that each bank has a power equal to or at most double the power of the one that precedes it. Assuming that the banks have powers as shown in the table,

Bank No.	1	2	3	4	5	6
Power	10	20	40	40	40	80

and that the load requires 50 kVAr, the controller will switch on the 1<sup>st</sup>, 2<sup>nd</sup> and then 3<sup>rd</sup> banks, thereby reaching 70 kVAr. At this point it will switch off the 1<sup>st</sup> and then the 2<sup>nd</sup>, which will bring it to 40 kVAr, and finally it will switch the 1<sup>st</sup> back on to reach 50 kVAr.

As may be observed, this logic makes it possible to obtain a large number of steps with a limited number of banks. However, the number of switching operations is not evenly distributed among the banks, resulting in greater wear on the first ones.

### SEMI-GEOMETRIC LOGIC

It is identified by the code 1:2:2 and the power of the first bank must be half that of the others, which must all be equal. The first bank is managed according to a geometric logic whereas all the others, which have equal powers, are managed according to a linear logic.

**IMPORTANT:** the first output relay must always be connected to the capacitor bank with the least power. If the powers of the steps are all equal, only make sure that the first step is not left without controlled capacitors. Moreover, in the event that a specific user program is configured (as in Table 1), the value of the **first** bank must be set.

#### 10.9 "s:s:s" = Display of set logic

At the end of an automatic acquisition or manual setting procedure, the controller will display a switching sequence and

will start to work automatically. If the controller cannot identify an optimal sequence, it will set the 1:1:1 logic.

Ex.



Press **DATA** to go back to the first parameter in the menu.

To exit the setup menu, keep the **DATA** key pressed down for three seconds

**IMPORTANT: If the controller is installed on a DUCATI ENERGIA power factor correction system, we advise the user not to change the default parameters (See Table 2 - Page 74).**

PROGRAM N°	SEQUENCE	N° OF BANKS	DESCRIPTION
Pr1	1:1:1	2	Setting of N° of steps and power of bank connected to the first output relay.
Pr2	1:1:1	3	"
Pr3	1:1:1	4	"
Pr4	1:1:1	5	"
Pr5	1:1:1	6	"
Pr6	1:1:1	7	"
Pr7	1:1:1	8	"
Pr8	1:1:1	9	"
Pr9	1:1:1	10	"
Pr10	1:1:1	11	"
Pr11	1:1:1	12	"

Pr12	1:2:2	2	"
Pr13	1:2:2	3	"
Pr14	1:2:2	4	"
Pr15	1:2:2	5	"
Pr16	1:2:2	6	"
Pr17	1:2:2	7	"
Pr18	1:2:2	8	"
Pr19	1:2:2	9	"
Pr20	1:2:2	10	"
Pr21	1:2:2	11	"
Pr22	1:2:2	12	"
Pr23	1:2:4	2	"
Pr24	1:2:4	3	"
Pr25	1:2:4	4	"
Pr26	1:2:4	5	"
Pr27	1:2:4	6	"
Pr28	1:2:4	7	"
Pr29	1:2:4	8	"
Pr30	1:2:4	9	"
Pr31	1:2:4	10	"
Pr32	1:2:4	11	"
Pr33	1:2:4	12	"

**Table 1: User programs (selection of SEQUENCE and N<sup>o</sup> OF STEPS)**

PARAMETER	DESCRIPTION	RANGE	DEFAULT
(10.1) <b>Fr</b>	Measured mains frequency Only an indication	50 or 60 Hz	-/-.
(10.2) <b>COS</b>	Power factor to be achieved within the system.	0.8IND±0.8CAP	<b>0.95</b>
(10.3) <b>UFF</b>	Voltage rating of controller.	230 or 400	<b>400</b>
(10.4) <b>IL</b>	Mains C.T. ratio. Example: with CT 100/5 set 20 Example: with CT 200/5 set 40	1...3000	
(10.5) <b>Con</b>	Type of connection of controller to mains.	FF1 FF2 F-n	<b>FF1</b>
(10.6) <b>SUP</b>	Setting of terminal used to power the controller.	U1 (230V) U2 (400V)	<b>U2</b>
(10.7) <b>FAS</b>	Auto-adjustment of mains C.T. direction: On=auto-adjustment blo= fixed direction	On blo	<b>On</b>
(10.8) <b>ACq</b>	Acquisition of step powers: no = no acquisition procedure AUt = automatic acquisition Pr = manual setting	no AUt Pr	<b>no</b>
(10.9) <b>s:s:s:</b>	Display of set logic	1:1:1 1:2:2 1:2:4	-/-.

**Table 2: Setup parameters**

## 11) DISPLAY OF MEASUREMENTS

Normally the display shows the system  $\cos\phi$ .  
A minus sign indicates a capacitive power factor.

N.B.: In the event of a power cut, the controller will not be able to calculate the  $\cos\phi$  and will alternately display “**C.O.S.**” and “-.-.-”.



Press the **DATA** key to display the measurement readings: every time you press, the next parameter will be displayed.

The parameters are displayed in the following sequence:

- “**COS**” (system power factor)
- “**UFF**” (effective measured line voltage)
- “**IL**” (line current measured at the primary winding of the CT)
- “**PA**” (equivalent active power absorbed by load, in kW)
- “**PL**” (equivalent reactive power absorbed by load, in kVAr)
- “**thd**” (crest factor normalized to 1: values less or greater than 1 if harmonic distortion is present)
- “**°C**” (temperature inside panelboard enclosure at the point where the controller is installed; the value shown may be considered reliable after about 1 hour of operation)

## 12) ADDITIONAL FUNCTIONS

### 12.1 MANUAL OPERATING MODE

Press the **AUTO/MAN** key for about two seconds until the corresponding LED lights up: the controller is now ready to be programmed in the manual mode.

The user must indicate the desired status for every output relay: at the end of the programming procedure, the controller will set all the capacitor steps in the status requested. Operatively, REGO indicates “r1” in turn with the status (which can be “On” or “OFF”);

Ex.



press ▲ or ▼ to choose the status of the relay you want to set in the manual operating mode; press the **DATA** key to display the status of the subsequent relay. After viewing the status of the last relay, press the **DATA** key to exit this function.

## 12.2 DISPLAYING THE POWERS OF SINGLE STEPS

Press **DATA** + ▲ to access the relevant menu (“CP” will appear on the display and ▲ will flash);



when the ▲ key is pressed, REGO will alternately display “C1” and the value in kVAr associated with the first step.

Ex.



Every time you press the **DATA** key, the controller will show the powers of the individual steps in sequence; after viewing the last step press the **DATA** key to exit this function.

## 12.3 PROCEDURE FOR CHECKING THE EFFICIENCY OF THE SINGLE STEPS

Press **DATA** + ▼ to access the menu pertaining to the procedure for checking the powers of the capacitor steps (the display will show “ChP” and ▼ will flash).



Pressing the ▼ key will cause REGO to switch off all the banks and start the procedure for measuring the power of all the steps (the cycle will be launched three times to provide a better measurement). If REGO detects differences of more than 25% in the power that was associated with the step during the previous auto-acquisition procedure, the corresponding LED will flash. At the same time the letters “rSt” will appear on the display



and the user must disable the step by pressing **ALARM/RESET**; if this key is not pressed within a few seconds, the operation will be terminated without any effect taking place. Once the check is completed, REGO will function as before, with the exclusion of any steps detected to be faulty, whose LEDs will continue flashing to signal their status of unavailability.

## 12.4 PROCEDURE FOR ENABLING/DISABLING OUTPUT RELAYS IN THE AUTOMATIC OPERATING MODE

The user can decide which relays the controller must not use in the automatic mode.



Press **▲ + AUTO/MAN** to access the menu for enabling/disabling the output relays (the display will show “**Abi**” and **▲** will flash).



When you press the **▲** key, the **▲ + ▼** LEDs will flash and the display will start showing the status of the first relay: “**r1**” will be displayed in turn with its status (“**On**” or “**OFF**”).

Ex.



At this point you can choose the status of the relay, pressing the **▲** key to switch it “**On**” or the **▼** key to switch it “**OFF**”. Press the **DATA** key to display the status of the next relay; after viewing the status of the last relay, press the **DATA** key to exit this function.

## 12.5 DISPLAYING THE COUNTER OF TOTAL OPERATIONS PERFORMED BY EACH RELAY

The user can display the number of switching operations performed by each relay controlling the capacitor banks.

Press **▼ + AUTO/MAN** to access the relevant menu (the display will show “**Cnt**” and **▼** will flash).



When you press the **▼** key, the **▲ + ▼** LEDs will flash and the display will show the operation performed by the first output relay. “**C1**” will

appear, followed by the number of switching operations. A “.” is used to separate thousands.

Ex.



Press the **DATA** key to display the number of switching operations of the next relay; after viewing the data of the last relay, press the **DATA** key to exit the function.

**Important:** when an output relay counter totals over 100,000 switching operations, the LED corresponding to the step will flash to warn of the need to overhaul/replace the contactors. The output will not be disabled, only a warning will be signaled.

## 12.6 DISPLAYING THE SOFTWARE RELEASE

To display the software release number of the controller, press **ALARM/RESET + DATA**: the display will alternately show “**Fir**” and the firmware version “x.xx”.



## 12.7 PROCEDURE FOR TESTING CONNECTIONS TO CAPACITOR STEPS

An automatic procedure is provided to make it easier to check the efficiency of connections to the capacitor steps, independently of the mains network status and the presence of current on terminals “**K**” ed “**L**”. This procedure can be launched by pressing **DATA + AUTO/MAN**,

regardless of the current controller situation (“tSt” will appear on the display and the **AUTO/MAN** LED will flash);



if the procedure is launched during normal operation, it will be necessary to press the **AUTO/MAN** key for about another 2 seconds to confirm the launching of the test. The procedure consists in switching on the individual steps in sequence at two-second intervals. The closing time of an individual step is five seconds.

## 12.8 GENERATOR POWER FACTOR CORRECTION MODE

To correct the power factor of the generators, the user must set this operating mode, which involves inhibiting the automatic mains CT direction adjustment function and configuring the signals accordingly. This operation must be carried out with the mains powered by the generator.

Press **AUTO/MAN** + ▼ to access the menu for fixing the C.T. direction. When you press the keys, the ▼ LED will flash and you must press the corresponding key. At this point the ▲ and ▼ LEDs will flash and the controller will simultaneously display “Inu” (INV) in turn with “On” or “OFF”.



To set the appropriate operating mode for correcting the power factor of generators, press the ▲ key: the word “On” will appear. If, on the contrary, you wish to enable the C.T. direction auto-adjustment function

(in the case of traditional power factor correction of loads) press the ▼ key: the word “**OFF**” will appear to confirm the selection.

## 12.9 TOTAL RESETTING OF SETUP PARAMETERS

This command reinstates all the default parameters and returns the controller to the initial starting up condition; after this operation, reset the controller by following the directions in chapter 7 for **POWERING UP FOR THE FIRST TIME** (after setting the **IL** parameter, the controller always starts the procedure for acquiring banks, see chap. 7.3 - Page 63).

Press ▲ + ▼ to access the setup menu and press the **DATA** key repeatedly until the set logic (1:1:1, 1:2:2, 1:2:4) is displayed; to reset the controller, keep **ALARM/RESET** pressed for 5 seconds. The letters “**CLr**” will be displayed in turn with the default setting “**no**”.



The parameter can be changed using the ▲ or ▼ key and confirming with the **DATA** key. The possible choices are:

**no** = no reset will be carried out.

**yes** = the parameters will be reset; during this phase the controller will switch off all the steps and the digits **8.8.8.** will appear for a few seconds with all LEDs illuminated

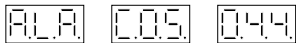
## 13) SIGNALS AND ALARMS

The REGO controller features a device for signaling overvoltage and power factor correction failures as well as alarms which are activated when an overtemperature protection trips or in the event of excessive harmonic distortion and voltage drops or mains dips. When a protection trips, the **ALARM** LED will light up and the NC contact will close to remotely signal the alarm status. With the exception of the device for signaling power factor correction failures and overvoltage, the protections will cause the capacitor banks to be switched off.

### 13.1 SIGNALING OF POWER FACTOR CORRECTION FAILURE

This signal is activated when the system power factor remains below the set value for more than two consecutive hours (reentries of up to 1 minute are allowed) with all the capacitor banks switched on. This signaling function is not active in the manual mode. When a power factor correction failure is signaled:

- the initials “**A.L.A.**” will be displayed in turn with “**C.O.S.** ” and the last value measured (these digits will also be separated by ...)
- Ex.



- the **ALARM** LED situated on the front panel of the controller will light up.
- the alarm relay contact connected to the controller terminal block will open.

After 30 minutes all these actions will be cleared and the controller will automatically resume operation (auto-reset status **A.r.**), though the incident will continue to be signaled via the display, which will show “**A.L.A.**” in turn with “**C.O.S.**” and the last value measured.

To clear the display press **ALARM/RESET**.

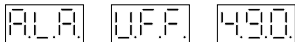
## 13.2 OVERVOLTAGE SIGNAL

This signal is activated when the controller measures a supply voltage exceeding the maximum allowed by the transformer (230 +19%; 400 +19%) for longer than 30 seconds.

This protection is active even if no capacitor bank is currently switched on. When this alarm is triggered:

- the initials “**A.L.A.**” will be displayed in turn with “**U.F.F.**” and the last value measured (these digits will also be separated by ...)

Ex.



- the **ALARM** LED situated on the front panel of the controller will light up.
- the alarm relay contact connected to the controller terminal block will open.
- the number shown by the **UFF** alarm counter will increase by one.

After 30 minutes all these actions will be cleared and the controller will automatically resume operation (auto-reset status **A.r.**), though the incident will continue to be signaled via the display, which will show “**A.L.A.**” in turn with “**U.F.F.**” and the last value measured.

To clear the display press **ALARM/RESET**.

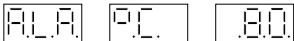
### 13.3 OVERTEMPERATURE PROTECTION

This protection will trip if the temperature around the controller exceeds 70°C for at least 15 seconds.

When this alarm is triggered:

- the initials “**A.L.A.**” will be displayed in turn with “°**C..**” and the last temperature read (these digits will also be separated by ...).

Ex.



- the **ALARM** LED situated on the front panel of the controller will light up.
- the alarm relay contact connected to the controller terminal block will open.
- the controller will activate the procedure for **rapid disconnection** of all steps and go into a standby status (in this status the controller will not work).

After 30 minutes all these actions will be cleared and the controller will automatically resume operation (auto-reset status

**A.r.**), though the incident will continue to be signaled via the display, which will show “**A.L.A.**” in turn with “°**C..**” and the last value measured.

To clear the display press **ALARM/RESET**.

This protection is also active in the manual mode and even if no capacitors are switched on.

### 13.4 PROTECTION AGAINST EXCESSIVE HARMONIC DISTORTION

This protection will trip when the rate of current harmonic distortion may pose a hazard to the power factor correction capacitors.

When this alarm is triggered:

- the initials “**A.L.A.**” will be displayed in turn with “**t.h.d.**” and the measured Crest Factor (these digits will also be separated by ...).

Ex.

A digital display showing the characters 'A.L.A.' in a segmented font.A digital display showing the characters 't.h.d.' in a segmented font.A digital display showing the number '16.0' in a segmented font.

- the **ALARM** LED situated on the front panel of the controller will light up.
- the alarm relay contact connected to the controller terminal block will open.
- the number shown by the **t.h.d.** alarm counter will increase by one.
- the controller will activate the procedure for **rapid disconnection** of all steps and go into a standby status (in this status the controller will not work).

After 30 minutes all these actions will be cleared and the controller will automatically resume operation (auto-reset status **A.r.**), though the incident will continue to be signaled via the display, which will show “**A.L.A.**” in turn with “**t.h.d.**” and the measured Crest Factor.

To clear the display press **ALARM/RESET**.

This protection is also active in the manual mode.

### 13.5 PROTECTION AGAINST MAINS VOLTAGE DIPS AND DROPS

This protection trips in the presence of mains voltage dips lasting more than two periods (40mS at 50Hz, 33mS at 60Hz). In such cases, also in the manual mode, the controller will instantly **de-energize** all the output relays in order to protect the capacitors. It will then resume its normal control functions, switching steps into service as necessary after the time T1 has elapsed.



If the voltage dip lasts longer than two cycles, or the voltage drops below the minimum required to power the device correctly, the “power-fail” cycle will be activated: REGO will instantly de-energize all the output relays until the voltage returns to normal levels or disappears completely to prevent undesired operations on the capacitor banks.

### 13.6 DISPLAY OF ALARM COUNTERS

The user can see how many times the controller has gone into an alarm status due to overvoltage and excessive harmonic distortion. To view the counters, press ▲ + **DATA**. The letters “**ALC**” will appear and the ▲ LED will flash.

Ex.



Press the corresponding ▲ key to access the settings. The s and ▼ LEDs will flash and the first alarm (**t.h.d.**) will be displayed in turn with the number of activations; to view the next alarm (**UFF**) press the **DATA** key. Press the **DATA** key again to exit the function. These counters cannot be cleared.

### 13.7 CHANGING THE ALARM ACTIVATION MODES

The user can change the activation modes of the controller alarms. In particular, as regards the signals and protections for power factor correction failures, overvoltage, overtemperature and excessive harmonic distortion, it is possible to set:

- **ON** status: this has the functions described previously, except that the auto-reset (**A.r.**) function will not be active and the controller will remain in a standby status until you press the **ALARM/RESET** key on the front panel. Pressing this key will enable the controller to resume normal operation.
- **OFF** status: the protection and alarm or signaling function and all their consequent actions are completely inhibited. The user should be fully aware of the risks of choosing the **OFF** status; as a rule it is an **unadvisable** choice, since it may give rise to potentially hazardous situations.
- **A.r.** status (**auto-reset-default status**): it has the functions described previously.

When the controller is turned on for the first time, the default status of all alarms is **A.r.**

To access the menu, press **AUTO/MAN + ▲**; the letters “**ALP**” will appear and the ▲ LED will flash.



Press the corresponding key to access the settings. The s and ▼ LEDs will flash and the first alarm/signal will be displayed; to change the alarm status press the ▲ or ▼ key and to go on to the next alarm press the **DATA** key (**°C, UFF, thd, COS**); after the last parameter has been displayed, press the **DATA** key again to exit the function.

## 14) HIDDEN MENU

Some REGO parameters are present in the hidden menu. These settings may be accessed by the user only when setting the C.T. ratio.

To access the menu, press ▲ + ▼ and while the “IL” parameter is shown on the display, keep the **ALARM/RESET + DATA** keys pressed down until the display shows:

“t1” in the case of five-step versions of REGO

“FAn” in the case of seven- and twelve-step versions of REGO

At this point you have entered the hidden menu. All the parameters of this submenu can be changed using the ▲ and ▼ keys. To go on to the next parameter, press the **DATA** key. The parameter sequence is as follows:

- (“FAn”) **Temperature threshold** for closing the N/O relay that controls the external fan (this parameter is available only for seven- and twelve-step versions of REGO, it is suggested not to modify).



- (“t1”) Display of **T1, the time for which steps are unavailable for re-activation** (you are advised not to change this parameter).



- (“t2”) Display of **T2, the delay** between the closing of two relays controlling consecutive steps (you are advised not to change this parameter).



- (“HU”) Setting of the **Voltage Transformation Ratio**. If the controller is powered via a VT (refer to chapter 10.3 - “UFF” parameter), it is

recommended to adjust the “UFF” parameter rather than changing HU.



- (“StH”) Setting of **trip time of the harmonic distortion alarm t.h.d.** The possible settings are 1,2,3. If you set 1, the trip time will be proportional to the level of harmonic distortion; setting 2 will double this time; setting 3 will quadruplicate the time (you are advised not to change this parameter).



- (“Adr”) **Instrument address** for Rs485 network connection to other instruments and a PC (this parameter is available only for seven- and twelve-step versions of REGO).



- (“bdr”) **Speed of data transmission** (Baud Rate) on the Rs485 port. The speed is expressed without the last zero (e.g. 9600bps is shown as “960”; this parameter is available only for seven- and twelve-step versions of REGO).



Press **DATA** for three seconds to exit the menu.

<b>PARAMETER</b>	<b>DESCRIPTION</b>	<b>RANGE</b>	<b>DEFAULT</b>
<b>Fan</b> REG07-12	Temperature threshold (°C) for tripping fan activation.	5...50	<b>25</b>
<b>t1</b>	Time (in seconds) of unavailability of a step for re-activation. Always wait for capacitors to discharge before switching them back on.	5...255	<b>30</b>
<b>t2</b>	Delay time (in units: each unit corresponds to 500mS) between the activation of one step and the next.	1...600	<b>2(=1S)</b>
<b>HU</b>	Mains VT transformation ratio.	1...1000	<b>1</b>
<b>StH</b>	Setting of trip time of t.h.d. harmonic distortion alarm.	1.2.3	<b>-/-</b>
<b>Adr</b>	Address of the instrument in the Rs485 serial connection with external units.	1...99	<b>1</b>
<b>bdr</b>	Speed of data transmission through the Rs485 port (Baud rate).	1200...9600	<b>9600</b>

**Table 3: Hidden menu parameters**

## 15) LIST OF MAIN KEYS AND ASSOCIATED FUNCTIONS

Keys	Function	Chap/section
▲ or ▼	Change the displayed parameters	
DATA	Scan through measurements and confirm parameter settings	
▲+▼	Access the setup menu	10
ALARM/RESET	Reset after alarm condition	13
AUTO/MAN	Manual operating mode	12.1
DATA+▲	Display the powers of single steps	12.2
DATA+▼	Procedure for Checking the Efficiency of Single Steps	12.3
▲+AUTO/MAN	Procedure for Enabling/Disabling Output Relays in Automatic Mode	12.4
▼+AUTO/MAN	Display Counter that keeps track of Operations Performed by ea. Output Relay	12.5
ALARM/RESET+DATA	Display Software Release	12.6
DATA+AUTO/MAN	Test Procedure for Contactor Connections	12.7
AUTO/MAN+▼	Generator power factor correction mode	12.8
▲+DATA	Display Alarms Counter	13.6
AUTO/MAN+▲	Change alarm activation mode	13.7

**Table 4: List of main commands**

## 16) TROUBLESHOOTING

### Should the controller show any of these faults

- When powered, the controller remains stuck on “FAS”

A digital display showing the text "F.A.S." in a segmented font.

- When no bank is switched on, the controller displays a capacitive  $\cos\phi$  (negative  $\cos\phi$ )

Two digital displays side-by-side. The left one shows "0.98" and the right one shows "-.98".

- The controller displays a  $\cos\phi$  that does not correspond to the system's.
- The controller alternately displays “C.O.S.” and “-.-.-”.

Two digital displays side-by-side. The left one shows "0.98" and the right one shows "-.-.-".

- The controller displays a  $\cos\phi$  below the one set and fails to switch on any banks.
- The controller switches on all the banks even in the absence of loads and fails to switch them off.

### We recommend performing the following checks:

- Check the positioning and connection of the C.T. (See chap. 6 - Page 60) INSTRUCTIONS FOR C.T. INSTALLATION)
- Check that a current greater than 200mA is circulating on the secondary winding of the C.T. (the power factor correction function requires a working load).
- Check that the setup parameters have been correctly configured (See

- chap.10 - Page 65 – SETUP PARAMETERS). In particular:
- the **IL** parameter (C.T. ratio – e.g.: with a C.T. 200/5, IL=40)
  - the **FAS** parameter must be “**On**”

**N.B.:**if you wish to reinstate all the default parameter settings recommended by DUCATI ENERGIA, reset the controller as directed in chap.12.9 - Page 81 – TOTAL RESETTING OF SETUP PARAMETERS) and start all over again from the **first powering up** procedure (See chap. 7 - Page 62 – POWERING UP FOR THE FIRST TIME).

- Check that the generator power factor correction mode (**Inu**) is **Off** (See chap.12.8 - Page 80 – GENERATOR POWER FACTOR CORRECTION MODE).
- Make sure that the controller has correctly acquired the powers of the capacitor banks (See chap.12.2 - Page 76 – DISPLAYING THE POWERS OF SINGLE STEPS).
- Check that the output relays are not disabled (See chap.12.4 - Page 77 – PROCEDURE FOR ENABLING/DISABLING OUTPUT RELAYS IN THE AUTOMATIC MODE).

**Due to problems of step swing (continuous connection and disconnection of banks), we suggest to:**

- either increase or decrease the “**COS**” parameter (see chap. 10.2 - Page 66 – Power factor desired in the system) until reaching a balance condition.
- Increase the “**t2**” parameter (see chap. 14 - Page 87), thus delaying the connection of banks.



## 17) TECHNICAL SPECIFICATIONS

### REGO 5/7/12 step power circuit

Supply voltage	380÷415V±10% 220÷240V±10%
Rated frequency	50 or 60Hz (measured and autonomously set by the controller)
Input power	8VA max. (REGO 5) 15VA max. (REGO 7/12)
Protection	Internal fuse 250mA T curve. To protect the instrument from permanent overvoltage, the user should install an external fuse (we recommend 200mA)

### Current input

Rated current	5A
Operating range	0.2...5A
Overload	3 In for 10s
Consumption	0.5VA max. (REGO 5) 1.5VA max. (REGO 7/12)

### Measurement and control data

Type of voltage and current measurement	true effective value ( <i>true RMS</i> )
Power factor control	0.80 inductive ÷ 0.80 capacitive
Step re-connection time lag	5...255s

### Relay outputs

Number of outputs	5/7/12
Contact status	N/O
Nominal contact capacity	5A - 250V
Voltage rating	250Vac
Alarm relay	1 N/C contact (3A-250V). When controller is off, the contact is N/O.
Nominal insulation voltage	3kV/1minute
Max. relay switching power	2200W or 1500W - Cosφ 0.5 250V

### Measuring precision

Power factor	±2%
Active voltage (UFF)	±2%
Line current	±2% value read for I>200mA (CT secondary winding)

**PC Interface (REGO 7/12)**

Serial line

Polarity

Protocol type

1 RS485 line

terminal A = non-inverting (+)

terminal B = inverting (-)

"Ducati" protocol (character based)

**Ambient operating conditions**

Operating temperature

Storage temperature

0...+60°C

-20...+70°C

**Connections**

Terminal type

Wire size

screw terminal (REGO 5)

spring terminal (REGO 7/12)

2.5mm<sup>2</sup> max.**Enclosure**

Construction

Dimensions LxHxP

Hole dimensions

Protection rating

Fixing

Weight

Recess mounted with panel

96x96x75mm (REGO 5)

144x144x65mm (REGO 7/12)

91x89mm (REGO 5)

138x138mm (REGO 7/12)

IP40 on front panel, IP20 on terminal block

With four pressure plates

400g (REGO 5)

800g (REGO 7/12)



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